



Mate Cabinets and Carts

FOR PUNCH PRESS AND PRESS BRAKE TOOLING



Headquartered in Anoka, Minnesota, in a 300,000 sq. ft. (28,000m²) state-of-the-art facility.

SEVEN DECADES OF EXCELLENCE

Founded in 1962, Mate is a world-class manufacturer of superior solutions for the metal cutting and metal forming industries. We manufacture workholding systems, CNC punch press tooling, and offer a complete line of press brake tooling and laser consumables. Mate products and services are available worldwide, fully supported by more than 80 dealers in every industrialized country.

PERSONAL, RESPECTFUL RELATIONSHIPS

Mate does business with people, not companies. Our connection to you is personal. Mate's team of manufacturing and metalworking professionals knows what you go through. We know what it's like to compete for that next job, manage deadlines or even need a rescue. With Mate you have a partner that respects your knowledge and is dedicated to helping you succeed.

YOUR GO-TO SOURCE

Serving our customers is at the core of who we are. In your plant or on the phone, we're up for whatever metalworking challenges you face. Your Mate representatives are experts who know from experience what happens on the shop floor and provide our legendary in-field support. They speak your language, fully capable of helping you improve processes and solve problems. Mate customer service is ready to assist with fast quotes, guiding your order on to our top-notch machinists and shipping pros.

GET INSPIRED!

With our vast knowledge and broad product range we inspire innovative thinking. Our customer's projects can be seen around the world: from unique building façades thought to be impossible to make, to a new way to add strength to thin material. The possibilities are endless, so think big, bold and beyond.

WE'VE GOT YOU COVERED

Dedicated to quality in every aspect of our business, Mate offers an extensive standard product line that can be delivered with same day or next day service. All Mate products are backed with our industry leading 100% customer satisfaction guarantee.



Mate's mission and promise to you:

Mate's mission is to personally **Respect, Support** and **Inspire** metalworking professionals around the world with high-quality products and services for factory productivity.

[Dimensions in Inches (mm)]



Mate Tooling Carts and Cabinets

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NOTES:

[Dimensions in Inches (mm)]



Store Your Mate Tools in These Heavy Duty Cabinets

Increase your efficiency and protect your punch press tooling with Mate tooling cabinets, made in the USA exclusively for Mate by Versatility Tool Works. Mate tooling cabinets feature robotically mig-welded 14-, 16- and 18-gauge construction for strength and durability. Mate tooling cabinets use Versatility's exclusive 1-ata-Time™ drawer lock safety system that provides best-in-class safety by preventing cabinet and cart tip-over. The standard integrated retainer top keeps items from falling off the cabinet. The drawer divider system is completely user configurable offering virtually unlimited combinations.

Options include mounted fixture kit with torque wrench; maple top; mobile base with T-handle; and drawer inserts to better organize upper assemblies



8-drawer cabinet with optional mobile base.

8-Drawer Configuration (MATE02424)

- Stores up to 460 tools and guide assemblies in 8 lockable drawers
- 2 — 3-inch drawer for A station tooling
- 3 — 3-inch drawers for B station tooling
- 1 — 5-inch drawer for C and D station tooling
- 1 — 5-inch drawer for D and E station tooling
- 1 — 9-inch drawer for guide assemblies and large station forming tooling
- Standard vinyl mat top
- Dimensions: 39" (990,6 mm) wide X 27.5" (698,5 mm) deep X 43" (1092,20 mm) high
- Weight: 600 pounds (272,6 kg)



6-drawer cabinet with optional maple top.

6-Drawer Configuration (MATE02423)

- Stores up to 382 tools and guide assemblies in 6 lockable drawers
- 2 — 3-inch drawer for A station tooling
- 2 — 3-inch drawers for B station tooling
- 1 — 5-inch drawer for C, D and E station tooling
- 1 — 9-inch drawer for guide assemblies and large station forming tooling
- Standard vinyl mat top
- Dimensions: 39" (990,6 mm) wide X 27.5" (698,5 mm) deep X 33" (838,2 mm) high
- Weight: 485 pounds (220,0 kg)

	Product	Price
MATE02424	8-drawer cabinet	
MATE02423	6-drawer cabinet	

[Dimensions in Inches (mm)]



Fixture Kit



Mobile Base

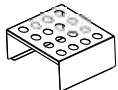


Maple Top



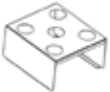
Drawer Inserts

The standard configuration of the 9" bottom drawer (either configuration) is divided into 12 square sections. Designed to precisely fit these square sections, the optional drawer inserts can help you better organize your tooling by securely holding the upper assemblies. Available for A through E stations, mix and match to meet your tooling inventory requirements.



A Station (MATE02429)

Holds 16 — A Station upper assemblies



B Station (MATE02430)

Holds 5 — B Station upper assemblies



C Station (MATE02431)

Holds 2 — C Station upper assemblies



D Station (MATE02432)

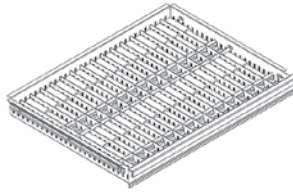
Holds 1 — D Station upper assembly



E Station (MATE02433)

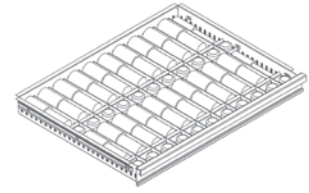
Holds 1 — E Station upper assembly

Drawer configuration examples



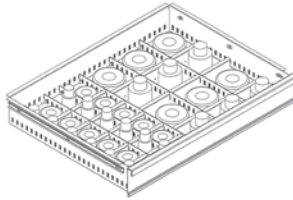
3" Drawer for 1/2" tooling

- Capacity up to 32 punches and 80 dies
- 200 pound drawer capacity



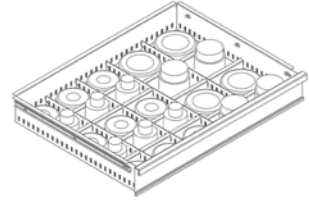
3" Drawer for 1-1/4" tooling

- Capacity up to 22 punches and 33 dies
- 200 pound drawer capacity



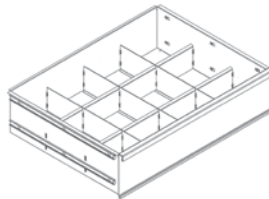
5" Drawer for 2" & 3-1/2" tooling

- Capacity up to 18 punches and 18 dies
- 200 pound drawer capacity



5" Drawer for 3-1/2" & 4-1/2" tooling

- Capacity up to 10 punches and 13 dies
- 200 pound drawer capacity



9" Drawer for guide assemblies & forming tools

- Capacity up to 12 tools
- 400 pound drawer capacity
- Expandable capacity with drawer inserts (see inserts at lower left)

	Product	Price
MATE00083	Fixture Kit, includes Torque Wrench	
MATE02426	Mobile base option, includes T-handle	
MATE02427	Maple top option	
MATE02429	A Station Drawer Insert	
MATE02430	B Station Drawer Insert	
MATE02431	C Station Drawer Insert	
MATE02432	D Station Drawer Insert	
MATE02433	E Station Drawer Insert	

[Dimensions in Inches (mm)]

Store Your Press Brake Tooling with These Heavy Duty Cabinets

Increase your efficiency and protect your press brake tooling with Mate press brake tooling cabinets and change-over carts. Made in the USA exclusively for Mate, these press brake tooling cabinets and carts feature robotically MIG-welded 14-, 16- and 18-gauge construction for strength and durability.

Mate tooling cabinets use exclusive 1-ata-Time™ drawer lock system that provides best-in-class safety, preventing cabinet and cart tip-over. The standard integrated retainer top keeps items from falling off the cabinet.



Press Brake Cabinets

Tooling Style	European	Amada Fixed Height	Wila Trumpf Style				American	
Drawer Configuration	5 Drawers	5 Drawers	4 Drawers	6 Drawers	4 Drawers	3 Drawers	4 Drawers	4 Drawers
Capacity	2 for dies 3 for punches	2 for dies 3 for punches	3 for dies 1 for punches	4 for dies, 2 for punches	3 for dies 1 for punches	1 for dies 2 for punches	2 for dies 2 for punches	2 for dies 2 for punches
Max. Number of Tools	16 length dies	20 length dies	33 length dies	44 length dies	33 length dies	11 length dies	22 length dies	22 length dies
	33 length punches	33 length punches	11 length punches	22 length punches	11 length punches	22 length punches	22 length punches	22 length punches
Max. Tool Length	34"(863mm)	34"(863mm)	24"(610mm)	24"(610mm)	24"(610mm)	24"(610mm)	24"(610mm)	24"(610mm)

DRAWER SPECIFICATIONS

3"(76mm) Deep Drawer, 200lb (90kg) Capacity	2	2	—	4	1	—	2	2
Maximum Die Height	3.0"(76mm)	3.0"(76mm)	—	2.25"(57mm)	2.25"(57mm)	—	2.25"(57mm)	2.25"(57mm)
7"(177mm) Deep Drawer, 400lb (181kg) Capacity	3	3	4	2	2	1	—	—
Maximum Die Height	N/A	N/A	5.75"(146mm)	5.75"(146mm)	5.75"(146mm)	5.75"(146mm)	N/A	N/A
Max. Punch Height	5.187"(132mm)	5.187"(132mm)	6.50"(165mm)	6.50"(165mm)	N/A	N/A	N/A	N/A
10"(254mm) Deep Drawer, 400lb (181kg) Capacity	—	—	—	—	1	2	2	2
Max. Punch Height	—	—	—	—	10.0"(254mm)	10.0"(254mm)	10.0"(254mm)	9.25"(234mm)

CABINET DIMENSIONS:

Width	39.0"(990,5mm)	39.0"(990,5mm)	39.0"(990,5mm)	39.0"(990,5mm)	39.0"(990,5mm)	39.0"(990,5mm)	39.0"(990,5mm)	39.0"(990,5mm)
Depth	27.5"(698,5mm)	27.5"(698,5mm)	27.5"(698,5mm)	27.5"(698,5mm)	27.5"(698,5mm)	27.5"(698,5mm)	27.5"(698,5mm)	27.5"(698,5mm)
Height	40.25"(1022,0mm)	40.25"(1022,0mm)	40.25"(1022,0mm)	40.25"(1022,0mm)	40.25"(1022,0mm)	40.25"(1022,0mm)	40.25"(1022,0mm)	40.25"(1022,0mm)
Shipping Weight	500 lbs. (227 kg)	500 lbs. (227 kg)	470 lbs. (213 kg)	550 lbs. (249 kg)	470 lbs. (213 kg)	435 lbs. (197 kg)	455 lbs. (206 kg)	445 lbs. (202 kg)

Style	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price
Fork Lift Base	MATE02500		MATE02502		MATE02504		MATE02505		MATE02506		MATE02507		MATE02508		MATE02509	
Mobile Base	MATE02501		MATE02503													
Accessories (For Cabinets Only)	Part Number	US\$ Price														
Maple Top	MATE02427															
Stainless Steel Top	MATE02512															

[Dimensions in Inches (mm)]



Shorten Setups and Protect Tooling with These Heavy Duty Carts

Mate Press Brake Change-Over Carts help shorten setups and increase machine uptime. The carts feature capacity for 54 linear feet of punches and dies. Its patented design helps protect tooling from damage during transport and handling. The carts include a 3-inch deep drawer for necessary instruments and other supplies, 4 heavy duty 6-inch diameter casters (900 pound capacity each), 2 rigid and 2 swivel with brakes, allow for easy movement about the work area.



Press Brake Change-Over Carts						
Tooling Style	American Precision Style		European Precision Style		Wila Trumpf Style	
Cart Capacity	54 linear feet (1371 linear mm)		54 linear feet (1371 linear mm)		54 linear feet (1371 linear mm)	
Cart Dimensions:						
Width	39.0"(990,5mm)		39.0"(990,5mm)		39.0"(990,5mm)	
Depth	27.0"(685,8mm)		27.0"(685,8mm)		27.0"(685,8mm)	
Height	38.0"(965mm)		38.0"(965mm)		38.0"(965mm)	
Shipping Weight	275 lbs. (124,7 kg)		275 lbs. (124,7 kg)		275 lbs. (124,7 kg)	
	Part Number	US\$ Price	Part Number	US\$ Price	Part Number	US\$ Price
	MATE02527		MATE02510		MATE02511	

[Dimensions in Inches (mm)]



MATE PRECISION TECHNOLOGIES GLOBAL COVERAGE

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